

**General Purpose HSS Wire Gauge
Straight Shank Jobber Length
Drill Bits (Series 811)**


80128

- Numbered from 1 to 60 (large to small)
- Drills exact size hole for tapping
- Use where non fractional sized holes are required

Applications:

Automotive, MRO, Portable Drills,
Stationary Drill Press

Sets:

Metal Index: 80181, 80183

Size	Decimal Equiv.	Flute Length	Overall Length	Carded Stock #	Bulk Stock #
No. 1	.2280	2-5/8"	3-7/8"	81101	80101
No. 2	.2210	2-5/8"	3-7/8"	81102	80102
No. 3	.2130	2-1/2"	3-3/4"	81103	80103
No. 4	.2090	2-1/2"	3-3/4"	81104	80104
No. 5	.2055	2-1/2"	3-3/4"	81105	80105
No. 6	.2040	2-1/2"	3-3/4"	81106	80106
No. 7	.2010	2-7/16"	3-5/8"	81107	80107
No. 8	.1990	2-7/16"	3-5/8"	81108	80108
No. 9	.1960	2-7/16"	3-5/8"	81109	80109
No. 10	.1935	2-7/16"	3-5/8"	81110	80110
No. 11	.1910	2-5/16"	3-1/2"	81111	80111
No. 12	.1890	2-5/16"	3-1/2"	81112	80112
No. 13	.1850	2-5/16"	3-1/2"	81113	80113
No. 14	.1820	2-3/16"	3-3/8"	81114	80114
No. 15	.1800	2-3/16"	3-3/8"	81115	80115
No. 16	.1770	2-3/16"	3-3/8"	81116	80116
No. 17	.1730	2-3/16"	3-3/8"	81117	80117
No. 18	.1695	2-1/8"	3-1/4"	81118	80118
No. 19	.1660	2-1/8"	3-1/4"	81119	80119
No. 20	.1610	2-1/8"	3-1/4"	81120	80120
No. 21	.1590	2-1/8"	3-1/4"	81121	80121
No. 22	.1570	2"	3-1/8"	81122	80122
No. 23	.1540	2"	3-1/8"	81123	80123
No. 24	.1520	2"	3-1/8"	81124	80124
No. 25	.1495	1-7/8"	3"	81125	80125
No. 26	.1470	1-7/8"	3"	81126	80126
No. 27	.1440	1-7/8"	3"	81127	80127
No. 28	.1405	1-3/4"	2-7/8"	81128	80128
No. 29	.1260	1-3/4"	2-7/8"	81129	80129
No. 30	.1285	1-5/8"	2-3/4"	81130	80130
No. 31	.1200	1-5/8"	2-3/4"	81131	80131
No. 32	.1160	1-5/8"	2-3/4"	81132	80132
No. 33	.1130	1-1/2"	2-5/8"	81133	80133
No. 34	.1110	1-1/2"	2-5/8"	81134	80134
No. 35	.1100	1-1/2"	2-5/8"	81135	80135
No. 36	.1065	1-7/16"	2-1/2"	81136	80136
No. 37	.1040	1-7/16"	2-1/2"	81137	80137
No. 38	.1015	1-7/16"	2-1/2"	81138	80138
No. 39	.0995	1-3/8"	2-3/8"	81139	80139
No. 40	.0980	1-3/8"	2-3/8"	81140	80140

Size	Decimal Equiv.	Flute Length	Overall Length	Carded Stock #	Bulk Stock #
No. 41	.0960	1-3/8"	2-3/8"	81141	80141
No. 42	.0935	1-1/8"	2-1/4"	81142	80142
No. 43	.0890	1-1/8"	2-1/4"	81143	80143
No. 44	.0860	1-1/8"	2-1/8"	81144	80144
No. 45	.0820	1-1/8"	2-1/8"	81145	80145
No. 46	.0810	1-1/8"	2-1/8"	81146	80146
No. 47	.0785	1"	2"	81147	80147
No. 48	.0760	1"	2"	81148	80148
No. 49	.0730	1"	2"	81149	80149
No. 50	.0700	1"	2"	81150	80150
No. 51	.0670	1"	2"	81151	80151
No. 52	.0635	7/8"	1-7/8"	81152	80152
No. 53	.0595	7/8"	1-7/8"	81153	80153
No. 54	.0550	7/8"	1-7/8"	81154	80154
No. 55	.0520	7/8"	1-7/8"	81155	80155
No. 56	.0465	3/4"	1-3/4"	81156	80156
No. 57	.0430	3/4"	1-3/4"	81157	80157
No. 58	.0420	11/16"	1-5/8"	81158	80158
No. 59	.0410	11/16"	1-5/8"	81159	80159
No. 60	.0400	11/16"	1-5/8"	81160	80160
No. 61	.0390	11/16"	1-5/8"	—	80161
No. 62	.0380	5/8"	1-1/2"	—	80162
No. 63	.0370	5/8"	1-1/2"	—	80163
No. 64	.0360	5/8"	1-1/2"	—	80164
No. 65	.0350	5/8"	1-1/2"	—	80165
No. 66	.0330	1/2"	1-3/8"	—	80166
No. 67	.0320	1/2"	1-3/8"	—	80167
No. 68	.0310	1/2"	1-3/8"	—	80168
No. 69	.0292	1/2"	1-3/8"	—	80169
No. 70	.0280	3/8"	1-1/4"	—	80170
No. 71	.0260	3/8"	1-1/4"	—	80171
No. 72	.0250	5/16"	1-1/8"	—	80172
No. 73	.0240	5/16"	1-1/8"	—	80173
No. 74	.0225	1/4"	1"	—	80174
No. 75	.0210	1/4"	1"	—	80175
No. 76	.0200	3/16"	7/8"	—	80176
No. 77	.0180	3/16"	7/8"	—	80177
No. 78	.0160	3/16"	7/8"	—	80178
No. 79	.0145	1/8"	3/4"	—	80179
No. 80	.0135	1/8"	3/4"	—	80180