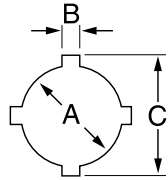


SPECIAL APPLICATION PUNCHES

Oiltight Punches with Notches

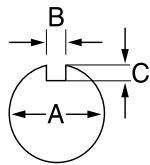
Other oiltight sizes without notches available in standard, Slug-Buster® and Slug Splitter® designs.



HOLE SIZE						MAXIMUM CAPACITY MILD STEEL		OPERATION TYPE	CAT./UPC NO					MINIMUM PILOT HOLE		WEIGHT	OPTIONAL ADAPTER FOR HYDRAULIC DRIVERS		
INCH			MM			GA	MM		PUNCH UNIT (INCLUDES PUNCH, DIE, DRAW STUD AND NUTS)		BB DRIVE	COUNTER	INCH	MM	LBS			KG	
A	B	C	A	B	C				PUNCH	DIE	DRAW STUD	NUT	NUT						
.875	.125	1.000	22.5	3.2	25.4	14	2.0	Hand/Hydr.	60238	60239	60250	60117	60165	60258	.625	15.9	2.1	.95	60167
1.210	.190	1.380	30.5	4.8	36.0	10	3.5	Hand/Hydr.	60242	60243	60249	60117	60165	60258	.625	15.9	2.7	1.2	60167

For maximum draw stud life, Greenlee recommends the use of battery or hydraulic drivers.

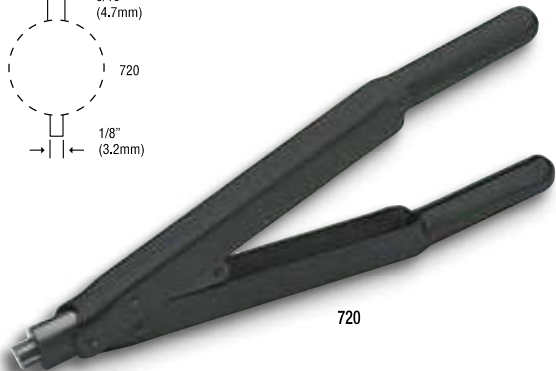
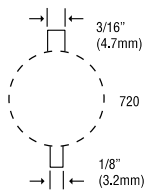
Key Punches



HOLE SIZE						MAXIMUM CAPACITY MILD STEEL		OPERATION TYPE	CAT./UPC NO					MINIMUM PILOT HOLE		WEIGHT	OPTIONAL ADAPTER FOR HYDRAULIC DRIVERS		
INCH			MM			GA	MM		PUNCH UNIT (INCLUDES PUNCH, DIE, DRAW STUD AND NUTS)		BB DRIVE	COUNTER	INCH	MM	LBS			KG	
A	B	C	A	B	C				PUNCH	DIE	DRAW STUD	NUT	NUT						
0.481	0.055	.030	12.2	1.4	.8	16	1.5	Hand/Hydr.	60101	60102	60103	60115	60120	05244	.375	9.5	.88	.4	60114
1.171	0.123	.097	29.7	3.1	2.5	14	2.0	Hand/Hydr.	60104	60105	60106	60166	60165	60258	.875	23.8	2.3	1.0	60167
1.265	0.156	.097	32.1	4.0	2.5	14	2.0	Hand/Hydr.	60107	60108	60109	60166	60165	60258	.875	23.8	2.4	1.1	60167
1.328	0.102	.097	33.7	2.6	2.5	14	2.0	Hand/Hydr.	60110			60166	60165	60258	.875	23.8	2.4	1.1	60167

For use with any Greenlee Hydraulic Driver or Battery-Powered Driver. For maximum draw stud life, Greenlee recommends the use of battery or hydraulic drivers.

720 Keyway Punch



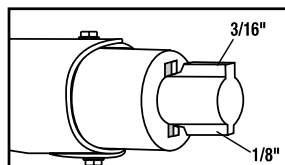
- Eliminates time-consuming hand sawing and filing when making keyways for push-button switches
- Use as a nibbler to make wider or deeper keyways
- Punches 1/8" (3.2 mm) or 3/16" (4.8 mm) keyways for 7/8" (22.5 mm) or 1-7/32" (30.5 mm) push-button holes
- Canadian Patent No. 1,172,435

SPECIFICATIONS

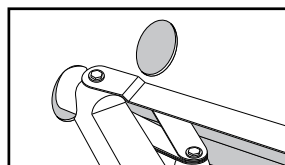
Operation Manual
Capacity 10 gauge (3.5 mm) mild steel

CAT NO.	UPC NO.	DESCRIPTION	WEIGHT	
			LBS	KG
720	26534	Keyway Punch	2.8	1.27
R 26534	26536	Punch		
R 26538	26538	Die		

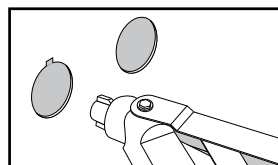
NOTE: Not for Stainless Steel



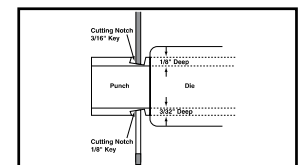
1. Locate proper cutting notch on the cutting head.



2. Place cutting notch inside edge of hole and cut keyway.



3. Withdraw the punch.



4. Use as a nibbler to make wider or deeper keyways.

Rectangular Punches

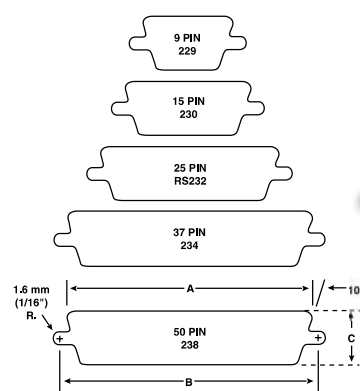


HOLE SIZE		MAXIMUM CAPACITY MILD STEEL		OPERATION TYPE	CAT./UPC NO						MINIMUM PILOT HOLE		WEIGHT		OPTIONAL ADAPTER FOR HYDRAULIC DRIVERS
INCH	MM	GA	MM		PUNCH UNIT (INCLUDES PUNCH, DIE, DRAW STUD AND NUTS)		PUNCH	DIE	DRAW STUD	BB DRIVE NUT	COUNTER NUT	INCH	MM	LBS	
0.437 x 0.875	11.1 x 22.2	16	1.5	Hand/Hydr.	60025	60026	60027	60115	60120	05244	.375	9.5	1.2	.5	601140
0.670 x 0.749	17.0 x 19.0	14	2.0	Hand/Hydr.	61028			34421	34733	04638	.500	12.7	1.5	.68	339670
0.750 x 1.140	19.1 x 29.0	14	2.0	Hand/Hydr.	60031	60032	60033	60117	60165	60258	.625	15.9	2.3	1.0	601670
0.750 x 1.310	19.1 x 33.3	14	2.0	Hand/Hydr.	60034	60035	60036	60117	60165	60258	.625	15.9	2.3	1.0	601670
0.861 x 1.018	21.9 x 25.9	14	2.0	Hand/Hydr.	60037	60038	60039	60117	60165	60258	.625	15.9	2.3	1.0	601670
0.866 x 1.181	22.0 x 30.0	14	2.0	Hand/Hydr.	60040	60041	60042	60117	60165	60258	.625	15.9	2.4	1.1	601670
0.866 x 1.654	22.0 x 42.0	14	2.0	Hand/Hydr.	60043	60045	60046	60117	60165	60258	.625	15.9	2.9	1.3	601670
0.990 x 1.140	25.1 x 29.0	14	2.0	Hand/Hydr.	60047	60048	60049	60117	60165	60258	.625	15.9	2.6	1.2	601670
1.250 x 1.380	31.8 x 35.1	14	2.0	Hand/Hydr.	60050	60051	60052	60117	60165	60258	.625	15.9	3.1	1.4	601670
1.312 x 2.625	33.3 x 67.9	10	3.5	Hand/Hydr.	60053	60054	60055	60118	—	60235	1.188	30.2	5.1	2.3	0
1.378 x 2.047	35.0 x 52.0	10	3.5	Hand/Hydr.	60056	60057	60058	60118	—	60235	1.188	30.2	6.1	2.8	0
1.378 x 2.559	35.0 x 65.0	10	3.5	Hand/Hydr.	60059	60060	60061	60118	—	60235	1.188	30.2	6.8	3.1	0
1.378 x 3.228	35.0 x 82.0	14	2.0	Hand/Hydr.	60062	60063	60064	60118	—	60235	1.188	30.2	7.7	3.5	*
1.378 x 4.409	35.0 x 112.0	14	2.0	Hand/Hydr.	60065	60066	60067	60118	—	60235	1.188	30.2	9.2	4.2	*
1.811 x 3.622	46.0 x 92.0	10	3.5	Hand/Hydr.	60068	60069	60070	60118	—	60235	1.188	30.2	8.9	4.0	*
2.250 x 3.500	57.2 x 88.9	10	3.5	Hand/Hydr.	60071	60072	60073	60118	—	60235	1.188	30.2	10.1	4.6	*
2.677 x 5.433	68.0 x 138.0	14	2.0	Hand/Hydr.	60074	60075	60076	60118	—	60235	1.188	30.2	16.1	7.3	*

* For use with with Hand and Foot Pump Hydraulic Drivers with Ram
 † For use with any Greenlee Hydraulic Driver or Battery-Powered Driver

For maximum draw stud life, Greenlee recommends the use of battery or hydraulic drivers

Electronic Connector Panel Punches



- Cut-out and mounting slots are punched in one operation.
- Drill only one 7/16" (11.1 mm) pilot hole (See page 110 for Kwik Stepper® step bits.)
- Fast, accurate panel punching with no sawing or filing required
- Universal size punches for front or back mount of TRW Cinch and ITT Cannon-type or equivalent connectors in 9, 15, 25, 37 or 50-pin configurations.

SPECIFICATIONS

Capacity	16 gauge (1.5 mm) mild steel; 10 gauge (3.5 mm) aluminum
Operation	Manual with a wrench; Quick Draw® and Quick Draw 90® hydraulic drivers, Battery Driver, Ram and Pump hydraulic drivers aluminum

PUNCH UNIT		DIMENSIONS				WEIGHT				
CAT. NO.	UPC NO.	NO. OF PINS	A	B	C	DRAW STUD	SQUARE COUNTER NUT	DRIVE NUT	LBS	KG
229	34436	9	.787" (20.0 mm)	.982" (24.9 mm)	.469" (11.9 mm)	34421	04638	34733	1.4	.64
231	34437	15	1.127" (28.6 mm)	1.309" (33.3 mm)	.469" (11.9 mm)	34421	04638	34733	1.5	.68
RS232	34420	25	1.6555" (42.0 mm)	1.853" (47.1 mm)	.469" (11.9 mm)	34421	04638	34733	2.0	.91
234	34429	37	2.296" (58.3 mm)	2.497" (63.0 mm)	.469" (11.9 mm)	34421	04638	34733	2.0	.91
238	34444	50	2.201" (55.9 mm)	2.402" (61.0 mm)	.579" (14.7 mm)	34421	04638	34733	2.0	.91

For maximum draw stud life, Greenlee recommends the use of battery or hydraulic drivers

Replacement Draw Studs for Hydraulic Drivers

Replacement Draw Stud Selection Guide

Refer to the **ACTUAL SIZE PICTURES** and information below when ordering a replacement draw stud. Sizes given are diameter X length.



33967 (Adapter) – 3/4" (19 mm)
x 3/8" (9.5 mm) internal



60167 (Adapter) – 3/4" (19 mm)
x 1/2" (12.7 mm) internal



60114 (Adapter) – 3/4" (19 mm)
x 1/4" (6.35 mm) internal



1557AA – 1-1/8" (28.6 mm) x 3" (76 mm)



1557SS – 1/8" (28.6 mm) x 2.65" (67 mm)
Use With Slug Splitter® Punches



1614SS – 3/8" (9.5 mm)
x 2-13/16" (71 mm)



20963 – 3/8" (9.5 mm)
to 3/4" (19.0 mm)
x 4.8" (122 mm)



2113B – 3/4" (19.0 mm)
x 5.38" (137 mm)



7212AA1 – 1-3/8" (35 mm) x 2.65" (67 mm)
Use with 746



7212AA2 – 1-3/8" (35 mm) x 2.48" (63 mm)
Use with LS100